



PROCESS CHILLER FOR CANNABIS EXTRACTION APPLICATIONS

- **Ultra-Low Temperature Control of Solvents**
- Rated for 8 KW at -60°C
- Water-Cooled Industrial Production Unit
- **UL508A Certification**

COOLING CAPACITIES					
°C	-40	-50	-60	-70	-80
KW	16	12.9	8.4	4.6	1.8
The performance data are based on: Heat transfer fluid: Syltherm XLT Condenser cooling water inlet temperature: 15°C					

Instrumentation and controls		
Setpoint range	-40°C to -80°C	
Temperature stabilty	± 1.0°C	
Certification	UL508A Industrial Control Panel	
Control panel	Stainless steel NEMA 4X Enclosure	
Operator interface	4" color touch-screen graphic display	
Control system	Programable logic controller (PLC)	
Monitor capabilties	Temperatures, level, equipment status	
Communications	Modbus, RS-232 and RS-485	
Temperature sensor	Internal Pt100 RTD	
Tank level indication	Electronic analog level transmitter	

Electrical	
Power requirement	460 V, 3-Phase, 60 Hz, 33 Amps FLA
Codes/standards	NFPA-70, NFPA-79

Physical parameters		
Construction	Stainless steel frame and cabinet	
Dimensions	34 W x 72 L x 72 H (in.)	
Shipping Weight	1,850 lbs.	
Cooling water pipe	1-1/4" MNPT supply and return fittings	
Recirculation pipe	3/4" FNPT supply and return fittings	



Refrigeration system		
Туре	2-Stage cascade refrigeration cycle	
Refrigerants	Stage 1 - R404A, Stage 2 - R23	
Compressors	Semi-hermetic reciprocating	
Water requirements	10-20 GPM cooling water	
Condenser	Water-cooled shell and tube	
Evaporators	Brazed plate heat exchangers	

Recirculation system		
Heat transfer fluid	Syltherm XLT, Dynalene HF-LO, etc.	
Expansion tank	25 Gallon stainless steel reservoir	
Piping	Welded stainless steel piping, valves	
Pump type	Magnetically coupled gear pump	
Rated pump flow	10.75 GPM	
Maximum pressure	45 PSI	

Warranty	
System warranty	12 Months, parts and labor

A2-R7 Date 03-15-21







